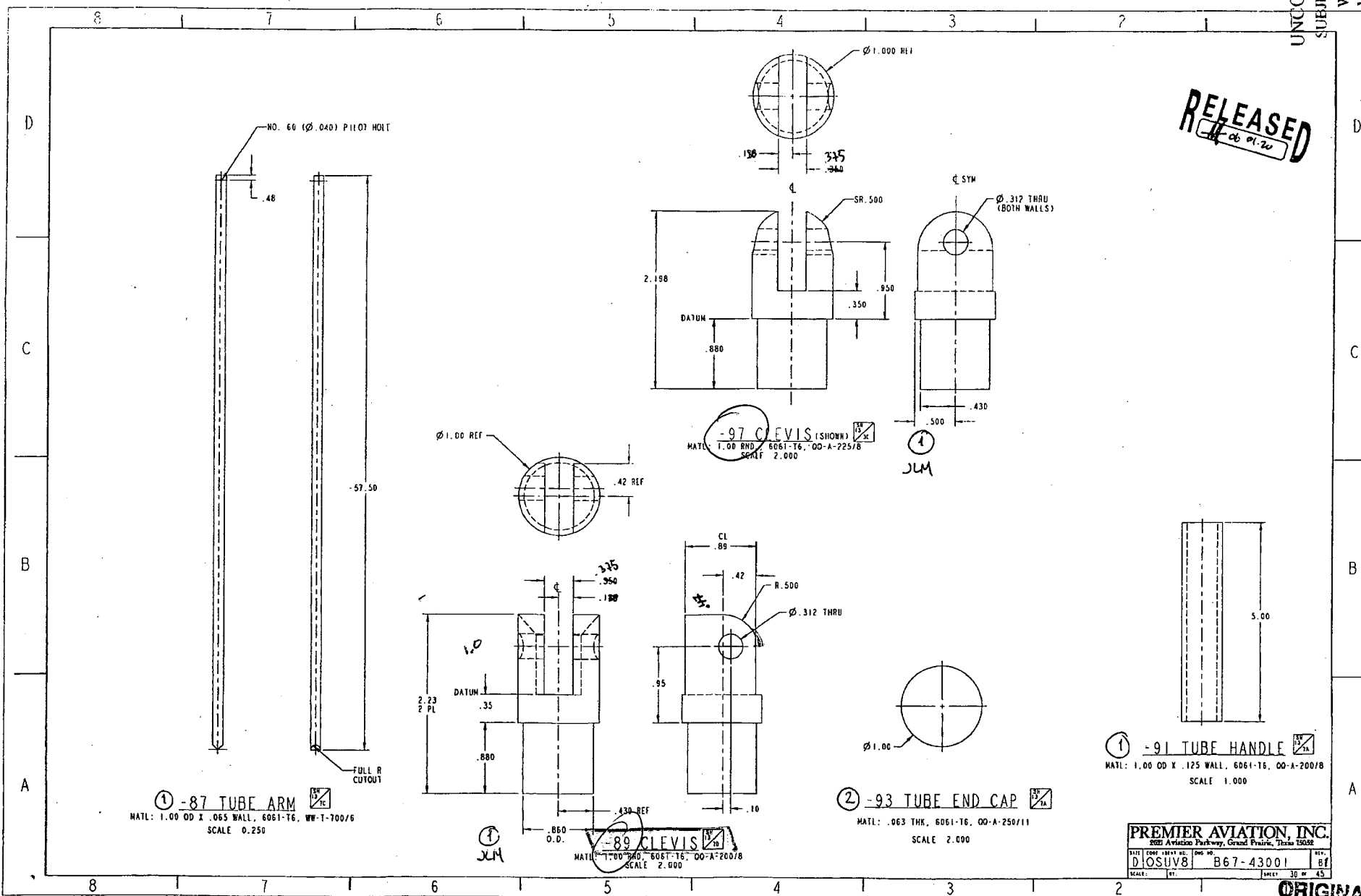


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED CO
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40073

RELEASED
17 DEC 91 20



PREMIER AVIATION, INC.
2001 Aviation Parkway, Grand Prairie, Texas 75050
SIZE: 11x17 IN. DWG NO. 111111
D: OSUV8 B67-43001
SCALE: 1:1 30 OF 45

ORIGINAL

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLEVIS

Job Number: 40073

Part Number: PB674300189

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

BR 08-07-07

(7)

6.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3
Mask Ø0.860"

START TIME:

10:30

OVEN TEMPERATURE:

220

FINISH TIME:

11:00

BR / ALV 08/07/10

(78)

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-09-10

(27)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: VAF

M. Faureux 08-07-14

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/15

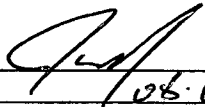
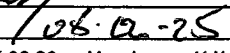
Job Completion



MF 08-07-14

Date: Wednesday, 25/06/2008 2:34:49 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CLEVIS
Job Number : 40073	
Estimate Number : 12051	
P.O. Number :	Part Number : PB674300189
This Issue : 25/06/2008 S.O. No. :	Drawing Number : B6743001 PAGE30
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : MACHINED PARTS	Drawing Revision : B1
Previous Run : 40073	Material :
Written By : 	Due Date : 02/07/2008 Qty: 7 Um: Each
Checked & Approved By : 	
Comment : Est. A 05.08.26 New issue KJ/JLM	
Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6R1000	ROUND BAR 1.00"
-----	--------------	-----------------



Comment: Qty.: 0.0167 f(s)/Unit Total : 0.1169 f(s)
 ROUND BAR 1.00"
 Turn as per Dwg B67-43001
 Dwg Rev: B1
 Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8)
 (M6061T6R1.000)
 Identify for B67-43001-89
 Batch: M18/17

Rd 08/07/04

2.0	DOOSAN LATHE	DOOSAN LATHE
-----	--------------	--------------



Comment: Doosan Lathe

1- Turn as per Folio FA Rev: B1 & Dwg b67-43001-1 Rev: B1

2-Debur per dwg B67-43001-1

Rd 08/07/04

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Rd 08/07/04

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

J-F.

08/07/04

(7)

(7)